

## Precision Small CNC Lathe

# EBN-10EX

The functions and design are fully renewed, contributing to the introduction of NC with high mobility  
 Basic machine for the introduction of NC with stable accuracy and cost performance



- **Response to making workpieces of wide range**  
 CNC control is FANUC Oi-TD,  
 The machine supports all kinds of turning, such as linear, taper, radius and threading.
- **High speed highly accurate gang tooling**  
 Gang tooling, traditional technology of EGURO is adopted. Revolving of tools for positioning is not necessary. This shortens idling time and assures highly accurate positioning, which are essential for the finish turning. Tool holders are common between NUCBOY-8EX CNC lathe and this model.
- **Slide construction of distinctive features**  
 X axis ball screw is connected to the servo motor directly, without gearbox. The construction is very simple. The machine keeps silent in operation and increases reliability.  
 The X and Z ballscrews are in oil bath, fully considering the stability of turning dimensions.
- **Functions as a conventional lathe**  
 With the two options of 2 axes simultaneous feeding manual handle and rectangular swivel turret of manual operation, this machine can work as a conventional lathe.
- **Handle run**  
 Operator can move the tools forwards or backwards on the programmed trace freely by the manual pulse generator. The change to this mode from the automatic mode and back to it can be done freely, by which the interference of tools can be checked and measuring and cutting can also be done, bringing short time tool change.
- **Compact design**  
 The floor space needed is just 0.9m<sup>2</sup>, which will contribute to the effective introduction of NC lathes.

## Machine specifications

Item		EBN-10EX		
Capacity	Max. work to be turned	mm	φ50x50	
	Swing over cross slide		100	
	Swing over tool plate		50	
	Chuck size		EDA-10	
Collet	Max. dia.	mm	25.5	
Spindle	Command		S4 digit	
	Speed	m i n <sup>-1</sup>	500~4,000	
Slide	Type of tooling		Linear turret	
	Tool size	mm	□13, φ20	
	Travel	X axis	mm	200
		Z axis		150
	Rapid traverse	X axis	m/m i n	12
		Z axis		12
Control system			Semiclosed loop	
Motor	Spindle	kw	1.5 Inverter	
	Coolant pump		—	
	Lubrication pump		0.03	
Power	Electricity	k V A	6.0 (3.4kw)	
	Air	Mpa	0.4	
Machine height		mm	1,593	
Center height		mm	1,045	
Floor space ( L x W )		mm	1,140x 770	
Machine weight		k g	625	
CNC control unit			FANUC System Oi-TD	

## Numerical control unit

Item	NUCBOY-8EX
Control unit	FANUC S. Oi-TD
Axes controlled	2 ( X, Z ) Simultaneous 2 axes
Interpolation	Linear, Taper, Thread, Circular
Program input	MDI, Tape (Tapereader : Option)
Command	Incremental, Absolute
Tape code	EIA/ISO (Tapereader : Option )
Least input increment	X:0.001 (dia) Z:0.001
Least command increment	X:0.0005 Z:0.001
Max programmable dimensions	±99999.999mm
Feed radte	0.001~40,000mm/rev.( 1~5,000mm/min.)
Thread cutting	0.0001~40,000mm
Tool offset memory (64 pairs)	±999,999mm
Dwell	0~99999.999 sec.
Backlash compensation	0~0.255mm
Manual handle feed rate	0.1/0.01/0.001mm
Tape memory	1280m
Auxiliary function	M2 digit , S 4 digit, T2 digit
Canned cycle	O.D.(G90 ) Thread ( G92 ) Face (G94)
Reference point return	Manual, Auto. ( G27, G28)
Display	8.4 inch liquid crystal
Others	Chamfer and Corner R, Geometry offset Work time and work piece display, Constant surface speed control Program number search, Sequence number search Circular interpolation specifying arc R, Single block, Overtravel, Block delete, Optional stop Feed hold, Emergency stop Custom macro B, Toolnose radius compensation, Multiple repetitive cycle

## Standard accessories

- Automatic lubricator
- Collet blank
- Tool holder
- Tool holder
- Tool holder plate
- Tool box
- Tool holder plate
- Door interlock
- Hex key spanner
- Double ended spanner
- Driver
- Machine base pad
- Compact flash card 128MB

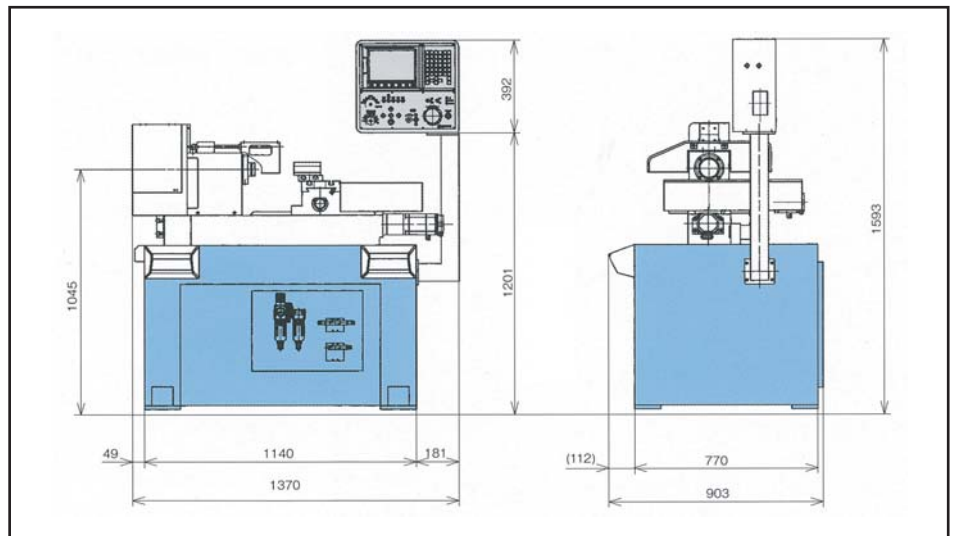
## Optional specifications

- Air blower
- Oil mist coolant device
- Automatic chuck open/close device
- Work light
- Coolant device ( with tank separate from the machine )
- Various kinds of expanding chucks
- RS232C interface with AC100V socket
- Various kinds of collets
- X, Z simultaneous feed manual handle
- Simple cover

## Optional specifications



## Dimensions



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